

Section	Work Type	Movex Structure	Movex Equipment	Movex Equipment New	Service Name	Service description	Line	Work category	Working Time (hrs)	Priority of Work (H,M,L)	YEAR	Update PM on 10 Sep 2021	2021													
							Status						MONTH	1	2	3	4	5	6	7	8	9	10	11	12	1
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04001	TIGHT&CLEAN-P-00	CPL1 Control station PLC rack P00,10,18,25,33 Reliance PM inspection & Clean	S	Reliability	2	H	H	12	Remain	1												
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04002	TIGHT&CLEAN-P-10	CPL1 Control station PLC rack P10 Reliance PM inspection & Clean	S	Reliability	2	H	H	12	Cancel		1											
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04003	TIGHT&CLEAN-P-18	CPL1 Control station PLC rack P18 Reliance PM inspection & Clean	S	Reliability	2	H	H	12	Cancel	1												
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04004	TIGHT&CLEAN-P-25	CPL1 Control station PLC rack P25 Reliance PM inspection & Clean	S	Reliability	2	H	H	12	Cancel		1											
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04005	TIGHT&CLEAN-P-33	CPL1 Control station PLC rack P33 Reliance PM inspection & Clean	S	Reliability	2	H	H	12	Remain			1										
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04006	TIGHT&CLEAN-OS-06	CPL1 Control station Chemical coater OS-06 PM inspection & Clean	S	Reliability	2	H	H	12	Cancel	1												
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04007	TIGHT&CLEAN-OS-09	CPL1 Control station Prime coater OS-09P PM inspection & Clean	S	Reliability	2	H	H	12	Cancel		1											
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04008	TIGHT&CLEAN-OS-10	CPL1 Control station Finish coater OS-10 to OS-14 PM inspection & Clean	S	Reliability	2	H	H	12	Cancel				1									
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04009	TIGHT&CLEAN-OS-16	CPL1 Control station Backer coater OS-16 PM inspection & Clean	S	Reliability	2	H	H	12	Cancel					1								
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04010	TIGHT&CLEAN ZEUS-CT	CPL1 Control station Zeus coater control PM inspection & Clean	S	Reliability	2	H	H	12	Cancel			1										
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04011	TIGHT&CLEAN PA-SYST	CPL1 Control station PA System PM inspection & Clean	S	Reliability	2	H	H	12	Cancel		1											
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04012	TIGHT&CLEAN PACK-CT	CPL1 Control station Packing control system PM inspection & Clean	S	Reliability	2	H	H	12	Remain				1									
Common	CPL1 Control station Wrapping machine control system						H					X	Cancel													
Common	ELECT	TS1-CPL1-COMLVD	TS1CPL10LVD	TS1LVD04013	TIGHT&CLEAN WRAP-CT	CPL1 Control station Wrapping machine control system PM inspection & Clean	S	Reliability	2	H	H	12	Cancel						1							
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	COUPLING INSPECTION	CPL1 Paint Line Coupling Gear drive PM Coupling Inspection	S	Quality	10	H	H	12	Remain					1								
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	OIL SAMPLE ANALYSIS	CPL1 Paint Line Hydraulic HPU PM Oil Sampling Analysis	R	Reliability	3	L	L	6	Remain		1						1					
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	HYD FINS COIL CLEAN	CPL1 Paint Line Hydraulic HPU PM Fins coil cleaning	S	Reliability	8	M	L	12	Remain							1						1
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	HOUSE-KEEPING HYDOIL	CPL1 Paint Line PM Cleaning hydraulic oil leaked	R	Reliability	4	L	L	1	Remain	1	1	1	1	1	1	1	1	1	1	1	1	1
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	ENT-BRAKE INSPECT	CPL1 Entry section PM Brake Inspection	S	Quality	4	H	H	3	Remain			1			1			1		1		
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	PRO-BRAKE INSPECT	CPL1 Process section PM Brake Inspection	S	Quality	8	H	H	9	Remain	1												
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	EXT-BRAKE INSPECT	CPL1 Exit section PM Brake Inspection	S	Quality	4	H	H	3	Remain		1			1					1			
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	ENT-DOCTOR-INSPECT	CPL1 Entry Section PM Doctor blade Inspection	S	Quality	6	M	M	6	Remain			1					1					
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	PRO-DOCTOR-INSPECT	CPL1 Process Section PM Doctor blade Inspection	S	Quality	6	M	M	6	Remain		1					1						
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	EXT-DOCTOR-INSPECT	CPL1 Exit Section PM Doctor blade Inspection	S	Quality	6	M	M	6	Remain				1						1			
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	BLOWER LUBRICATION	CPL1 Common Section All Blower PM Lubrication Grease (Line Running)	R	Quality	2	M	M	Weekly	Remain	4	4	4	4	4	4	4	4	4	4	4	4	4
Common	MECH	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	LAB-TOOL-INSPECTION	CPL1 Laboratory PM Tool & Equipment Inspection & Lubrication	R	Quality	4	L	L	3	Cancel			1			1				1			
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	RESOLVER COUPLING INSP	CPL1 Paint Line PM Resolver coupling inspection	S	Reliability	6	H	H	6	Remain				1				1				1	
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	AC BLOWER PM SENSOR	CPL1 Blower PM Sensor tighten inspection & Clean	S	Reliability	6	H	H	6	Remain		1			1				1			1	
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	FILTER REPLACE L/R	CPL1 Paint Line DC. Motor PM Air filter Replacement (Line Running)	R	Reliability	2	L	L	1	Remain	1	1	1	1	1	1	1	1	1	1	1	1	1
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	FILTER REPLACE L/S	CPL1 Paint Line DC. Motor PM Air filter Replacement (Line Stop)	S	Reliability	2	L	L	1	Remain	1	1	1	1	1	1	1	1	1	1	1	1	1
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	DC MOTOR LUB - L/R	CPL1 Paint Line DC. Motor PM Lubrication grease (Line Running)	R	Reliability	2	M	H	6	Remain		1				1				1			
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	DC MOTOR LUB - L/S	CPL1 Paint Line DC. Motor PM Lubrication grease (Line Stop)	S	Reliability	2	M	H	6	Remain			1					1					
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL	TS1CPL04001	AC MOTOR LUB - L/R	CPL1 Paint Line AC. Motor PM Lubrication grease (Line Running)	R	Reliability	2	M	M	6	Remain	1				1				1				1
Common	ELECT	TS1-CPL1-COMCPL	TS1CPL10CPL																							

Pretreatment-Group	ELECT	TS1-CPL1-PRE	TS1CPL12PRE	TS1PRE0420	VERIFY CONDUCT PROVE	CPL1 Pretreatment Stage 1-4 PM Conductivity prove verify	S	Quality	4	L	L	6	Cancel		1						1					
Pretreatment-Group	ELECT	TS1-CPL1-PRE	TS1CPL12PRE	TS1PRE04201	AC-MOTOR INSULATION	CPL1 Pretreatment Section PM AC motor insulation test &tighten	S	Quality	10	H	H	12	Remain				1									
Pretreatment-Group	MECH	TS1-CPL1-PREFES	TS1CPL12FES	TS1FES04201	ELIMINATOR CLEAN	CPL1 Pretreatment Fume Exhaust Fan Blower PM Eliminator cleaning	S	Environment,Regular	8	H	H	6	Remain		1						1					
Process 1-Group	MECH	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	GREASE LUBRICATION	CPL1 Process1 Section Equipment PM Lubrication Grease (Line Run)	R	Reliability	4	M	M	6	Remain			1					1					
Process 1-Group	MECH	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	GREASE LINE RUNNING	CPL1 Process1 Section Equipment PM Lubrication Grease (Line Running)	R	Reliability	2	M	M	3	Remain		1			1			1			1		1
Process 1-Group	MECH	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	DRYOFF-FAN-INSPECT	CPL1 Process1 Section PM Dry-Off Oven fan Inspection	S	Quality	6	H	H	6	Remain		1			1			1			1		
Process 1-Group	MECH	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	PRIME-FAN-INSPECTION	CPL1 Process1 Section PM Prime oven recirculation fan #1,#2 Inspection	S	Quality	8	H	H	6	Remain	1			1			1			1		1	
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	CALIBRATION THERMO	CPL1 Process1 Section PM Thermocouple calibration	S	Quality	4	M	L	12	Remain										1			
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	LEL PRIME SYS TEST	CPL1 Process1 Section PM Prime oven LEL Interlock function test	R	Quality	2	L	L	12	Remain								1					
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	LEL PRIME SYS CHECK	CPL1 Process1 Section PM Prime oven LEL Visual check parameter	R	Quality	1	L	L	1	Cancel	1	1	1	1	1	1	1	1	1	1	1	1	
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	L.E.L. PM-INSPECTION	CPL1 Prime Oven L.E.L. PM Equipment Inspection & Calibration	S	Quality	4	H	M	2	Remain			1				1				1		
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	LEL-O-RING REPLACE	CPL1 Prime Oven L.E.L. PM O-Ring orifice replacement	S	Quality	4	H	M	12	Remain			1				1				1		
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	CALIBRATE PYROMETER	CPL1 Process1 Section PM Pyrometer calibration	S	Quality	4	M	L	12	Remain											1		
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	BURNER INSPECT&CLEAN	CPL1 Process1 Section PM Burner inspection & Clean	S	Quality	10	H	H	12	Remain					1					1			
Process 1-Group	ELECT					CPL1 Dry off oven burner PM retighten terminal box oven controller							Cancel													
Process 1-Group	ELECT					CPL1 Prime oven burner zone No.1 PM retighten terminal box oven controller							Cancel													
Process 1-Group	ELECT					CPL1 Prime oven burner zone No.2 PM retighten terminal box oven controller							Cancel													
Process 1-Group	ELECT					CPL1 Prime oven burner zone No.3 PM retighten terminal box oven controller							Cancel													
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	IMPELLER CLEANING	CPL1 Process1 Section PM AC motor burner overhaul	S	Quality	8	M	M	24	Remain						1						1	
Process 1-Group	MECH	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	PRIME OVEN INSPECT	CPL1 Process2 Section PM Prime inside oven Inspection	S	Quality	8	H	H	12	Remain					1								
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	RESOLVER COUPLING INSP	CPL1 Paint Line PM Resolver coupling inspection	S	Reliability	6	H	H	4	Remain				1				1				1	
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	DC-C/B BRUSH INSPECT	CPL1 Process1 Section PM DC motor carbon brush inspection	S	Quality	10	H	M	12	Remain			1				1				1		
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL13PC1	TS1PC104301	DC-MOTOR INSULATION	CPL1 Process1 section PM DC Motor insulation test &tighten	S	Quality	10	H	H	12	Remain			1										
Process 1-Group	ELECT	TS1-CPL1-PC1	TS1CPL1																							

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